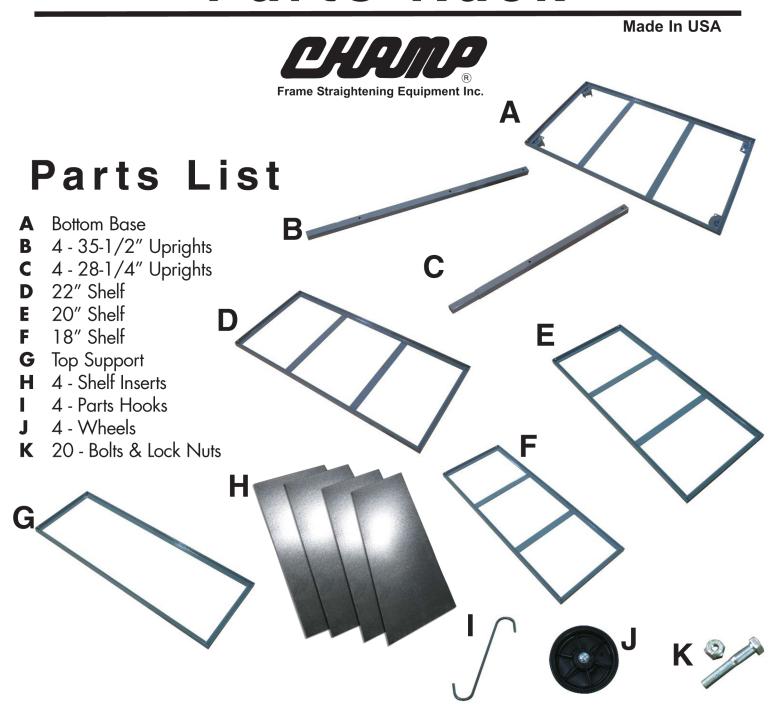
## 1900 - Champ 4 Shelf Parts Rack



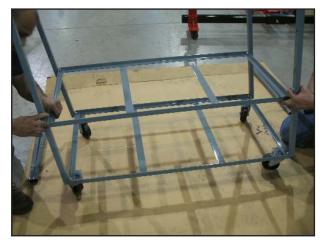
**WARNING**Read all assembly instructions completely before attempting to assemble unit. Improper assembly could result in damage to Parts Rack or injury to user. Parts Rack is designed to hold various automotive parts. The Parts Rack should be inspected regularly for damage. Do not use if any cracks in metal or welds are present.

1.



Place the Base (A) upside down on floor and install the 4 Wheels (J) into the caster holders on the base.

3.



Align 22" Shelf (D) with second set of holes on 35" Upright (B) and bolt into place. *Note: Do not fully tighten the bolts.* 

5.



Insert the 4 - 28" Uprights (C) into the top of the first 4 - 35" Uprights (B).

2.



Place the 4 - 35" Uprights (B) on the outside of each corner of the Base (A), align with first set of holes and bolt into place. Note: Do not fully tighten the bolts on Base Shelf (A). Allows you to select the final angle of your shelving unit.

4.



Align 20" Shelf (E) with third set of holes on 35" Upright (B) and bolt into place.

Note: Do not fully tighten the bolts.

6.



Align 18" Shelf (F) with first set of holes on 28" Upright (C) and bolt into place. *Note: Do not fully tighten the bolts.* 

7.



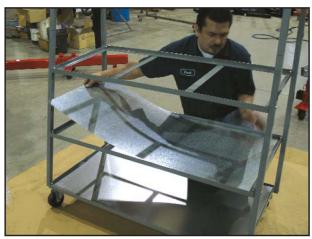
Align Top Support (G) with second set of holes on 28" Upright (B)and bolt into place. Note: Do not fully tighten the bolts.

8.



Select your desired final angle of parts rack and fully tighten all bolts.

9.



Place the 4 - Shelf Inserts(H) onto their proper shelves.

10.



Place Parts Hooks (I) on the Top Support (G) to suit your needs.



Champ Frame Straightening Equipment, Inc.