

# Technical Data Sheet

Euro Kwik Clearcoat is an acrylic urethane clearcoat that can be used with all solvent and waterborne basecoats. It is suitable for all automotive refinishing as well as trucks and equipment. With Euro Kwik Clearcoat a shop can clearcoat, buff/polish and deliver the vehicle in the same day!

## SUITABLE SUBSTRATES

Substrate		Substrate		Substrate	
Solvent-borne Basecoat	✓	Waterborne Basecoat	✓	Acrylic Lacquer	
1K Enamel		2K Enamel	✓		
OEM Finish & Old Paint Work - Reversible		OEM Finish & Old Paint Work - Non-Reversible	✓		

## MIXING



By Volume: 2 parts 7211/7214 Euro Kwik Clearcoat  
1 part 7226/7228/7236 Euro Kwik Activators  
Optional: Up to 5% 6700 or 6700-F Series Urethane Grade Reducer\*

Pot Life 2 hours (@70°F (21°C) and 50% relative humidity)

\* Use reducer according to shop conditions. Using reducers other than Zero VOC Urethane Grade Reducers will increase VOC.

## FLASH TIMES/DRY TIMES



Flash Between Coats 5-15 minutes  
Dust Free 15-35 minutes  
Dry to Sand 2-3 hours  
Delivery 3-4 hours  
Force Drying 15 minutes @ 140°F (60°C) immediately without purging

Activator	Flash Time	Dust Free
7226/7228 Fast	5-10 min	15-20 min
7236 Slow	10-15 min	25-35 min

## SURFACE PREPARATION



Tack surface thoroughly before application.

## SPRAY GUN SET-UP/APPLICATION



Gun Type HVLV/LVLP Gravity Feed  
Fluid Tip 1.2 - 1.4 1.2 - 1.4  
Air Pressure 10 PSI @ aircap 25 - 35 PSI @ gun inlet  
Mil Thickness: 1.2 mil per coat (dry film thickness) Must have a minimum of 2.2 mils and not to exceed 3.6 mils.

## LIMITATIONS & PRECAUTIONS

- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- See next page for more detailed production application.

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## SPRAY GUN SET-UP

Gun Type	Siphon Feed	Gravity Feed	Pressure Feed	HVLP/LVLP
Fluid Tip	1.4-1.6 mm	1.2-1.4 mm	1.0-1.2 mm	1.2-1.4 mm
Air Pressure	35-45 PSI (@gun)	25-35 PSI (@ gun)	40-50 PSI (@ gun)	10 PSI (@ aircap)
Fluid Pressure	N/A	N/A	8-10 PSI	N/A

*Always refer to gun manufacturer's recommendation for proper set up and spray pressure.*

## SURFACE PREPARATION

Tack thoroughly before application.  
For blending clearcoat refer to SOP #513 and # 514.

## ADDITIVES

**Additives:** Kicker (6417) - Can be used in temperatures BELOW 65°F (18°C) at ¼ oz. per sprayable quart.  
Appearance Improver (6487) - Can be used at a rate of 1-2 oz per sprayable quart.  
Fisheye Remover (6737) - Can be used at a rate of ½ oz per sprayable quart.  
Universal Urethane Flex Additive (9194) - Use with soft, flexible substrates. Refer to 9194 TDS for mixing information.

## APPLICATION & FILM BUILD

Apply 2 - 3 flowing coats using the spray gun setting listed above. Flash for 5 – 15 minutes depending on activator used (refer to flash.dry times on page one). Keep spray gun nozzle 6 - 10 inches from the vehicle to avoid entrapment of air in paint film. Always keep containers tightly closed to prevent moisture contamination. Clean equipment thoroughly after use.

**Critical Recoat Time:** Do not flash for more than 30 minutes between coats. If more than 30 minutes at 70°F (21°C) is reached, wait for at least 3 hours before applying more clearcoat or basecoat. For temperatures above 85°F (29°C), do not flash more than 20 minutes between coats. Lightly scuff surface and degrease before application.

**Film Build:** 2-3 coats @ 1.2 mils. Must have a minimum of 2.2 mils and not to exceed 3.6 mils.

## PRODUCT SPECIFICATIONS

Weight per gallon: 8.33	Shelf Life: 3 years
RTS Solids by Weight: 47%	Color: Clear Liquid
Approximate Coverage: 666 ft <sup>2</sup> /gal @ 1 mil	Size: 5 Liter (7211), Quart (7214), 2.5 Liter (7226, 7236), Pint (7228)

## REGULATORY

Category: Clearcoat	7211/7214	7226/7228	7236
VOC Actual	2.64#/gal (316 g/l)	4.17#/gal (500 g/l)	3.52#/gal (422 g/l)
VOC Regulatory	3.4#/gal (407 g/l)	4.17#/gal (500 g/l)	3.63#/gal (435 g/l)
Weight % of Volatiles	55.14	49.93	46.20
Weight % of Water	0	0	0
Weight % of Exempt Compounds	23.47	0	4
Volume % of Exempt Compounds	22.44	0	3
Density of Material #/gal	8.33	8.36	8.34
		with 7226/7228	with 7236
Ready to Use (less water, less exempt compounds)		3.70#/gal (444 g/l)	3.49#/gal (418 g/l)