



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Scuff-It™ Paint Prep Gel, PN 06013

Product Identification Numbers

60-9800-4294-3

1.2. Recommended use and restrictions on use

Recommended use

Automotive, Preparation of automotive substrates prior to painting

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 1A.

Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Causes serious eye irritation.
 May cause an allergic skin reaction.
 May cause cancer.

Causes damage to organs through prolonged or repeated exposure:
 respiratory system |

Precautionary Statements

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Do not breathe dust/fume/gas/mist/vapors/spray.
 Wear protective gloves and eye/face protection.
 Do not eat, drink or smoke when using this product.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Not applicable

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Feldspars	68476-25-5	30 - 60 Trade Secret *
Water	7732-18-5	15 - 40 Trade Secret *
Quartz Silica	14808-60-7	10 - 30 Trade Secret *
Polyethylene Glycol	25322-68-3	3 - 7 Trade Secret *

d-Limonene	5989-27-5	1 - 5 Trade Secret *
Glycerin	56-81-5	1 - 5 Trade Secret *
Ethoxylated C12-C15 Alcohols	68131-39-5	0.5 - 1.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could

cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Quartz Silica	14808-60-7	Amer Conf of Gov. Indust. Hyg.	TWA(respirable fraction):0.025 mg/m ³	
Quartz Silica	14808-60-7	US Dept of Labor - OSHA	TWA concentration(as total dust):0.3 mg/m ³ ;TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.)	
Polyethylene Glycol	25322-68-3	American Indust. Hygiene Assoc	TWA(as particulate):10 mg/m ³	
Glycerin	56-81-5	US Dept of Labor - OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Cyclohexene, 1-methyl-4-(1-methylethenyl)-	5989-27-5	American Indust. Hygiene Assoc	TWA:165.5 mg/m ³ (30 ppm)	

Amer Conf of Gov. Indust. Hyg. : American Conference of Governmental Industrial Hygienists

American Indust. Hygiene Assoc : American Industrial Hygiene Association

Chemical Manufacturer Rec Guid : Chemical Manufacturer's Recommended Guidelines

US Dept of Labor - OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Wear protective gloves.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	Citrus odor thick white paste
pH	8
Melting point	<i>No Data Available</i>
Boiling Point	>=212 °F
Flash Point	>=201 °F [<i>Test Method: Closed Cup</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.55 g/ml
Specific Gravity	1.55 [<i>Ref Std: WATER=1</i>]
Solubility in Water	Moderate
Autoignition temperature	<i>No Data Available</i>
Viscosity	Approximately 150,000 centipoise
Hazardous Air Pollutants	0.0026 % weight [<i>Test Method: Calculated</i>]

Volatile Organic Compounds	2.1 % weight [<i>Test Method:</i> calculated per CARB title 2]
Volatile Organic Compounds	41 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Percent volatile	31.3 %
VOC Less H2O & Exempt Solvents	73 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Solids Content	60.73 % weight

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the

cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Target Organ Effects:

Prolonged or repeated exposure may cause:

Silicosis: Signs/symptoms may include breathlessness, weakness, chest pain, persistent cough, increased amounts of sputum, and heart disease.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	C.A.S. No.	Class Description	Regulation
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYST AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Feldspars	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polyethylene Glycol	Dermal	Rabbit	LD50 > 20,000 mg/kg
Polyethylene Glycol	Ingestion	Rat	LD50 32,770 mg/kg
d-Limonene	Dermal	Rabbit	LD50 > 5,000 mg/kg
d-Limonene	Ingestion	Rat	LD50 4,400 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethoxylated C12-C15 Alcohols	Dermal	Rat	LD50 5,000 mg/kg
Ethoxylated C12-C15 Alcohols	Ingestion	Rat	LD50 1,200 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Feldspars		No significant irritation
Quartz Silica		No significant irritation
Polyethylene Glycol	Rabbit	Minimal irritation
d-Limonene	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation
Ethoxylated C12-C15 Alcohols		Data not available or insufficient for classification

Serious Eye Damage/Irritation

Name	Species	Value
Feldspars		Data not available or insufficient for classification
Quartz Silica		Data not available or insufficient for classification
Polyethylene Glycol	Rabbit	Mild irritant
d-Limonene	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation
Ethoxylated C12-C15 Alcohols	Not available	Corrosive

Skin Sensitization

Name	Species	Value
Feldspars		Data not available or insufficient for classification
Quartz Silica		Data not available or insufficient for classification

Polyethylene Glycol	Guinea pig	Not sensitizing
d-Limonene	Mouse	Sensitizing
Glycerin	Guinea pig	Not sensitizing
Ethoxylated C12-C15 Alcohols		Data not available or insufficient for classification

Respiratory Sensitization

Name	Species	Value
Feldspars		Data not available or insufficient for classification
Quartz Silica		Data not available or insufficient for classification
Polyethylene Glycol		Data not available or insufficient for classification
d-Limonene		Data not available or insufficient for classification
Glycerin		Data not available or insufficient for classification
Ethoxylated C12-C15 Alcohols		Data not available or insufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
Feldspars		Data not available or insufficient for classification
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
Polyethylene Glycol	In Vitro	Not mutagenic
Polyethylene Glycol	In vivo	Not mutagenic
d-Limonene	In Vitro	Not mutagenic
d-Limonene	In vivo	Not mutagenic
Glycerin		Data not available or insufficient for classification
Ethoxylated C12-C15 Alcohols		Data not available or insufficient for classification

Carcinogenicity

Name	Route	Species	Value
Feldspars			Data not available or insufficient for classification
Quartz Silica	Inhalation	Human and animal	Carcinogenic
Polyethylene Glycol	Ingestion	Rat	Not carcinogenic
d-Limonene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification
Ethoxylated C12-C15 Alcohols			Data not available or insufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Feldspars		Data not available or insufficient for classification			
Quartz Silica		Data not available or insufficient for classification			
Polyethylene Glycol	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,125 mg/kg/day	during gestation
Polyethylene Glycol	Ingestion	Not toxic to male reproduction	Rat	NOAEL 5699 +/- 1341 mg/kg/day	5 days
Polyethylene Glycol	Not Specified	Some positive reproductive/developmental data exist, but the data are not sufficient for classification		NOEL N/A	
Polyethylene Glycol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Mouse	NOAEL 562 mg/animal/day	during gestation

d-Limonene	Ingestion	Not toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	103 weeks
d-Limonene	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 750 mg/kg/day	prematemg & during gestation
d-Limonene	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis
Glycerin	Ingestion	Not toxic to female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not toxic to male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not toxic to development	Rat	NOAEL 2,000 mg/kg/day	2 generation
Ethoxylated C12-C15 Alcohols		Data not available or insufficient for classification			

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz Silica			Data not available or insufficient for classification			
Polyethylene Glycol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.008 mg/l	2 weeks
d-Limonene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Glycerin			Data not available or insufficient for classification			
Ethoxylated C12-C15 Alcohols			Data not available or insufficient for classification			

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Polyethylene Glycol	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.008 mg/l	2 weeks
Polyethylene Glycol	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 5,640 mg/kg/day	13 weeks
Polyethylene Glycol	Ingestion	heart endocrine system hematopoietic system liver nervous system	All data are negative	Rat	NOAEL 5,640 mg/kg/day	13 weeks
d-Limonene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 75 mg/kg/day	103 weeks
d-Limonene	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
d-Limonene	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles	All data are negative	Rat	NOAEL 600 mg/kg/day	103 weeks

		nervous system respiratory system				
Glycerin	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Inhalation	heart liver kidney and/or bladder	All data are negative	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	All data are negative	Rat	NOAEL 10,000 mg/kg/day	2 years
Ethoxylated C12-C15 Alcohols			Data not available or insufficient for classification			

Aspiration Hazard

Name	Value
Feldspars	Not an aspiration hazard
Quartz Silica	Not an aspiration hazard
Polyethylene Glycol	Not an aspiration hazard
d-Limonene	Aspiration hazard
Glycerin	Not an aspiration hazard
Ethoxylated C12-C15 Alcohols	Not an aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Dispose of waste product in a permitted industrial waste facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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